

**Garant****Indexable insert for turning TCMT 110204, for finish machining, Grade: HB7415-1****Order data**

Order number	260952 HB7415-1
GTIN	4062406749682
Item class	21G

**Technical description**

Secondary application	M
Feed f	0.05 - 0.3 mm/rev.
Number of changes/inserts	3
Finishing/roughing assignment	Finishing
ISO code indexable insert	TCMT 110204
Main application	S
Tool material	Carbide
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 110 m/min
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	TIS

Grade	HB7415-1
Type of product	Indexable insert for turning